

7. Madras Refineries Limited.
8. Oil and Natural Gas Commission.
9. Hindustan Organic Chemicals Ltd.
10. Bharat Heavy Electricals Limited.
11. Balmer Lawric and Co. Limited.
12. Bharat Electronics Limited.
13. H.M.T. Limited.
14. Hindustan Teleprinters Limited.
15. Indian Telephone Industries Limited.
16. Instrumentation Limited.
17. Bharat Earth Movers Limited.
18. Hindustan Aeronautics Limited.
19. The Cashew Corporation of India Ltd.
20. Central Warehousing Corporation.
21. Food Corporation of India.
22. The Metal Scrap Trade Corporation Ltd.
23. The Mica Trading Corporation of India Limited.
24. The Minerals and Metals Trading Corporation of India Limited.
25. The Projects and Equipment Corporation Limited.
26. The State Trading Corporation of India Limited.
27. International Airports Authority of India.
28. Engineers India Limited.
29. Metallurgical and Engg. Consultants (I) Limited.
30. Water and Power Consultancy Services (I) Limited.
31. India Tourism Development Corporation Limited.
32. Rural Electrification Corporation Limited.
33. Indian Dairy Corporation.
34. National Research Development Corporation of India.

*Enterprises incurring losses continuously  
for the ten years ending 1983-84*

1. Bharat Aluminium Co. Limited.
2. Bharat Refractories Limited.
3. The Fertilizer Corporation of India Ltd.
4. Biecco Lawric Limited.
5. Central Inland Water Transport Corporation Limited.
6. Scooters India Limited.
7. Bharat Ophthalmic Glass Limited.
8. Rehabilitation Industries Corporation Limited.
9. Tannery and Footwear Corporation of India Limited.
10. Delhi Transport Corporation.

*Cultivation of Coffee in States other than  
in South*

2918. SHRI V. SOBHANADREESWARA RAO : Will the Minister of COMMERCE be pleased to state :

(a) the details of the coffee growing areas in the country and the annual output thereof;

(b) whether Government are considering cultivation of coffee in other States as well, besides the existing places of cultivation in the south; and

(c) if so, the details thereof ?

THE MINISTER OF STATE IN THE MINISTRY OF COMMERCE (SHRI P. A. SANGMA) : (a) A statement is given below.

(b) Yes, Sir.

(c) In a preliminary survey conducted by the Coffee Board, the land and climate of the hilly districts of Andhra Pradesh, Orissa and the States in Northern Eastern Region were found suitable for coffee cultivation. To provide necessary Research/Extension Services in these states, Coffee Board has established/is establishing demonstration farms. The Board also provides financial assistance for bringing new areas under coffee.

## Statement

(Quantity in Tonnes)

Year	State	Arabica (Plantation Cherry)	Robusta	Total
1983-84	Karnataka	55,700	23,635	79,335
	Tamil Nadu	13,305	2,210	15,515
	Kerala	1,110	8,445	9,555
	Andhra Pradesh	525	5	530
	Other India	60	5	65
	All India	70,700	34,300	105,000
*1984-85	Karnataka	66,905	61,085	127,990
	Tamil Nadu	10,510	3,975	14,485
	Kerala	1,965	44,915	46,880
	Andhra Pradesh	460	15	475
	Other India	160	10	170
	All India	80,000	110,000	190,000

\*Estimated.

**Replacement of Blast Furnaces in Bokaro Steel Plant**

2919. SHRI V. SOBHANADREE-SWARA RAO : Will the Minister of STEEL, MINES AND COAL be pleased to state :

(a) the average life of a blast furnace in steel plants;

(b) when the existing blast furnaces were installed in the Bokaro Steel Plant;

(c) in the event of the blast furnaces having outlived their lives, what action is taken to replace the old ones by new ones;

(d) whether these furnaces are not manufactured in the country;

(e) if so, the number of furnaces required and when was the action initiated to import these blast furnaces;

(f) whether some furnaces are kept in the reserve against emergency and the number thereof; and

(g) amount of loss likely to be suffered due to use of old furnaces ?

THE MINISTER OF STATE IN THE DEPARTMENT OF STEEL (SHRI K. NATWAR SINGH) : (a) The average life of a blast furnace in a steel plant depends on its maintenance, operational practices, technology, availability of spares etc.

(b) The commissioning dates of the five blast furnaces in the Bokaro Steel Plant are :

Blast Furnace No. 1	3-10-72
Blast Furnace No. 2	12-4-76
Blast Furnace No. 3	26-2-78
Blast Furnace No. 4	27-5-81
Blast Furnace No. 5	9-6-85

(c) No blast furnace at Bokaro has outlived its life. When this happens the blast furnace is rebuilt.