

**GOVERNMENT OF INDIA  
RAILWAYS  
LOK SABHA**

UNSTARRED QUESTION NO:1499  
ANSWERED ON:27.02.2003  
RAIL COACH FACTORIES  
T.T.V. DHINAKARAN

**Will the Minister of RAILWAYS be pleased to state:**

- (a) the production capacity of various Coach Factories in the country, particularly ICF, Perambur, Chennai;
- (b) the actual production during each of the last three years, factory-wise;
- (c) the funds allocated to each of the factory particularly for ICF during each of the last three years; and
- (d) the steps taken for development /modernization of coach factories particularly ICF Perambur?

**Answer**

MINISTER OF STATE IN THE MINISTRY OF RAILWAYS ( SHRI BANDARU DATTATRAYA )

(a) to (d): A Statement is attached.

STATEMENT REFERRED TO IN REPLY TO PARTS (a) TO (d) OF UNSTARRED QUESTION NO.1499 BY SHRI T. T. V. DHINAKARAN TO BE ANSWERED IN LOK SABHA ON 27.02.2003 REGARDING RAIL COACH FACTORIES

(a): There are two coach manufacturing factories under the Ministry of Railways, namely, Rail Coach Factory (RCF), Kapurthala and Integral Coach Factory (ICF), Chennai. The present installed capacity of both the factories is 1000 coaches each per annum.

(b): The actual production during the last three years and during the current year upto Jan.`03 was as under:-

	1990-2000	2000-01	2001-02	2002-03 upto Jan`03
ICF	1006	1000	1025	681
RCF	1182	1190	1204	756

(c): Funds Allocation made for coach building activities for the last three years and for the current year 2002-03 is as under:-

Figs. in Crores of Rs. (As per the Revised Estimate)

Year RCF ICF

1999-00	452.77	354.11
2000-01	523.5	569.45
2001-02	547.23	598.41
2002-03	513.91	557.71

(d) : Modernisation/ upgradation is a continuous process. Investment for Modernisation/upgradation is made in the concerned unit from time to time as per Railways` needs and requirements. The work of setting up facilities for manufacture of Linke-Hoffman Busch (LHB) type coaches of latest design at RCF is in progress. Integral Coach Factory, Chennai was modernized during 1984-94. Apart from this, the following developmental works have been sanctioned at ICF and are currently in progress:-

1. Creation of Proper painting facilities at ICF Rs.26.55 crores

2. Augmentation/upgradation of facilities for manufacture of Mumbai Railway Vikas Corporation (MRVC) Electrical Multiple Units (EMU). Rs.45.32 crores

3. Additional infrastructure facilities at ICF for manufacture of EMU coaches equipped with 3 phase Rs.5.60 crores

propulsion system.